

Tutorial 35: Creation of Kinematic Chains and Robot Structures

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Complete List of all Tutorials with Publishable MATLAB Files of this Solid-Geoemtries Toolbox

The following topics are covered an explained in the specific tutorials:

- Tutorial 01: First Steps Using the VLFL-Toolbox for Solid Object Design
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- Tutorial 05: Creation, Relative Positioning and Merging of Solid Geometries (SG)
- Tutorial 06: Relative Positioning and Alignment of Solid Geometries (SG)
- Tutorial 07: Rotation of Closed Polygon Lists for Solid Geometry Design
- Tutorial 08: Slicing, Closing, Cutting and Separation of Solid Geometries
- Tutorial 09: Boolean Operations with Solid Geometries
- Tutorial 10: Packaging of Sets of Solid Geometries (SG)
- Tutorial 11: Attaching Coordinates Frames to Create Kinematik Models
- Tutorial 12: Define Robot Kinematics and Detect Collisions
- Tutorial 13: Mounting Faces and Conversion of Blocks into Leightweight-structures
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- Tutorial 15: Create a Solid by 2 Closed Polygons
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- Tutorial 18: Analyzing and modifying STL files from CSG modeler (Catia)
- Tutorial 19: Creating drawing templates and dimensioning from polygon lines
- Tutorial 20: Programmatically Interface to SimMechanics Multi-Body Toolbox
- Tutorial 21: Programmatically Convert Joints into Drives (SimMechanics)
- Tutorial 22: Adding Simulink Signals to Record Frame Movements
- Tutorial 23: Automatic Creation of a Missing Link and 3D Print of a Complete Model
- Tutorial 24: Automatic Creation of a Joint Limitations
- Tutorial 25: Automatic Creation of Video Titels, Endtitels and Textpages
- Tutorial 26: Create Mechanisms using Universal Planar Links
- Tutorial 27: Fourbar-Linkage: 2 Pose Syntheses and Linkage Export for 3D Printing
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- Tutorial 29: Create a multi body simulation using several mass points
- Tutorial 30: Creating graphical drawings using point, lines, surfaces, frames etc.
- Tutorial 31: Importing 3D Medical DICOM Image Data and converting into 3D Solids
- Tutorial 32: Exchanging Data with a FileMaker Database
- Tutorial 33: Using a Round-Robin realtime multi-tasking system
- Tutorial 34: 2D Projection Images and Camera Coordinate System Reconstruction
- Tutorial 35: Creation of Kinematic Chains and Robot Structures
- Tutorial 36: Creating a Patient-Individual Arm-Skin Protector-Shell
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- Tutorial 38: Some more solid geometry modelling function

Motivation for this tutorial: (Originally SolidGeometry 4.0 required)

Already in the tutorials 11 and 12 kinematic chains were presented. This tutorial is about creating tree-like structures for robotic systems. The example uses the structures of the robot JACO. function VLFL_EXP35

1. Loading STL Files or Surface Data

The Elements of the JACO were prepared by reading STL data in and save the variables using the save command. Now the surface data is available but also those surfaces have already defined frames "B" for base and "F" for follower. clear all

```
loadweb JACO_robot.mat
whos
```

```
loadweb: Access path to changed from "www.mimed.mw.tum.de" to "www.mw.tum.de/mimed/" in 2020 Aug.
loadweb: Access path to changed from "www.mw.tum.de/mimed/" to "www.mec.ed.tum.de/mimed/" in 2021 Nov.
Downloading "https://www.mec.ed.tum.de/fileadmin/w00cbp/mimed/Matlab_Toolboxes/JACO_robot.mat" into: /Volumes/LUETH-WIN/WIN AIM Matlab Libraries/SolidC
ans =
    '/Volumes/LUETH-WIN/WIN AIM Matlab Libraries/SolidGeometry-Code/downloaded_JACO_robot.mat'

```

Name	Size	Bytes	Class	Attributes
A	1x1	91580	struct	
A0	1x2	16	double	
A1	1x2	16	double	
B	1x1	91580	struct	
B0	1x2	16	double	
B1	1x2	16	double	
BPL	274x3	6576	double	
C	1x1	98204	struct	
C1	1x2	16	double	
C2	1x2	16	double	
C3	1x2	16	double	
CPL	607x2	9712	double	
CPLB	273x2	4368	double	
CPLN	535x2	8560	double	
D	1x1	98204	struct	
D1	1x2	16	double	
D2	1x2	16	double	
D3	1x2	16	double	
EL	531x2	8496	double	
FL	727x3	17448	double	
FLB	41x3	984	double	
FLT	69x3	1656	double	
FLW	934x3	22416	double	
FN	1x69	138	char	
FN2	1x60	120	char	
FZG	1x6	2639928	cell	
GPL	351x2	5616	double	
I	400x400	1280000	double	
I1	1188x1411x3	5028804	uint8	
ID	1x1	977928	struct	
IE	1x1	5029140	struct	
IM	1x1	5029140	struct	
IT	1x1	5029140	struct	
JACO	1x8	6370464	cell	
JCO	1x1	1100542	struct	
JC00	1x1	1465854	struct	
JC01	1x1	369566	struct	
JC1	1x1	843774	struct	
JC2	1x1	757014	struct	
JC3	1x1	695054	struct	
JC4	1x1	477742	struct	
JC5	1x1	477742	struct	
JC6	1x1	3731654	struct	
JC61	1x1	1431846	struct	
JCF	1x1	220606	struct	
L	1x4	32	double	
L1	1x1	8	double	
L2	1x1	8	double	
L3	1x1	8	double	
L4	1x1	8	double	
LMax	1x1	8	double	
LMin	1x1	8	double	
NPL	632x3	15168	double	
PL	16x2	256	double	
PLA	504x2	8064	double	
PLB	554x2	8864	double	
PLU0	5x2	80	double	
PLU1	9x2	144	double	
PLU2	11x2	176	double	
Ri	1x1	8	double	
Ro	1x1	8	double	
SG	4x1	630704	cell	
SG1	1x1	3830904	struct	
SG2	1x1	26171232	struct	
SG3	1x1	2174640	struct	
SG4	1x1	10665648	struct	
SG5	1x1	474528	struct	
SG6	1x1	1170384	struct	
SQN	4x1	712784	cell	
T	4x4x81	10368	double	
T1	4x4	128	double	
T2	4x4	128	double	
V	512x512x126	66060288	uint16	
VL	10x3	240	double	
VLB	30x3	720	double	
VLR	8x3	192	double	

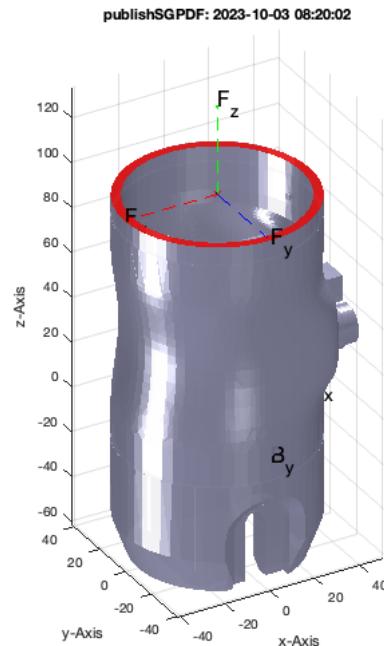
```

Vlr      13x3           312  double
VM      128x128x128     16777216 double
a       216x216x126     47029248 double
ans     1x88            176  char
as      1x3             24   double
conn    1x1             8   database.jdbc.connection
d       1x2             16   double
i       1x1             8   double
l       1x1             8   double
ll      1x1             8   double
l2      1x1             8   double
l3      1x1             8   double
ms      1x3             24   double
p       3x1             24   double
phi    1x1              8   double
simOut 1x1             7370 Simulink.SimulationOutput
slot   1x1              8   double
smbsys 1x13            26   char
ta     81x1            648  double
tb     81x1            648  double
v      3x1             24   double
vname  1x69            138  char
vs     1x3             24   double
xout   1x1             25   Simulink.SimulationData.Dataset

```

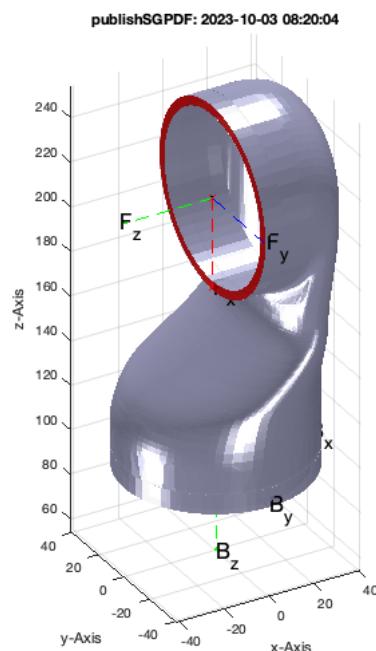
Plot the controller module/base of the Jaco robot

```
SGfigure; view(-30,30); SGPlot(JC0);
```



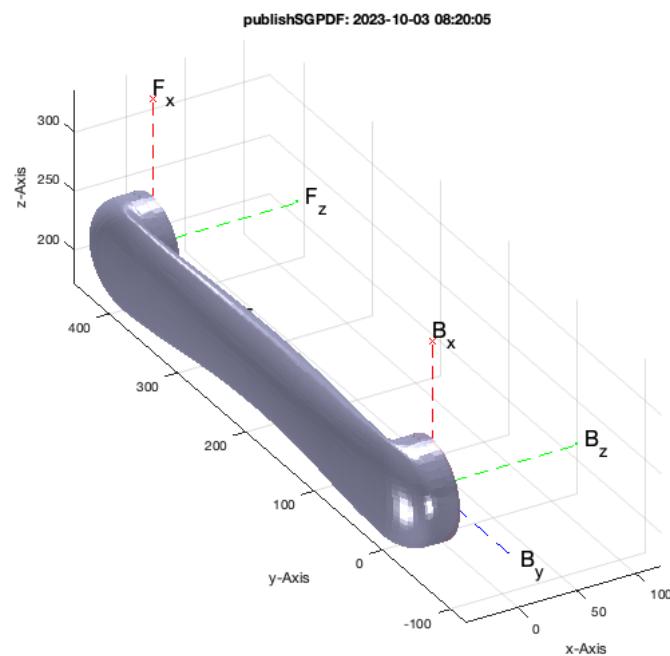
Plot the arm segment 1 of the Jaco robot

```
SGfigure; view(-30,30); SGPlot(JC1);
```



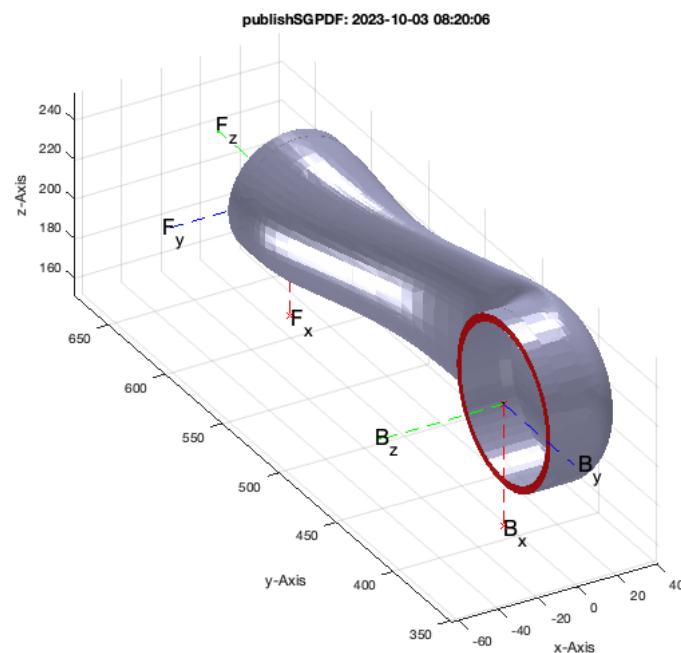
Plot the arm segment 2 of the Jaco robot

```
SGfigure; view(-30,30); SGplot(JC2);
```



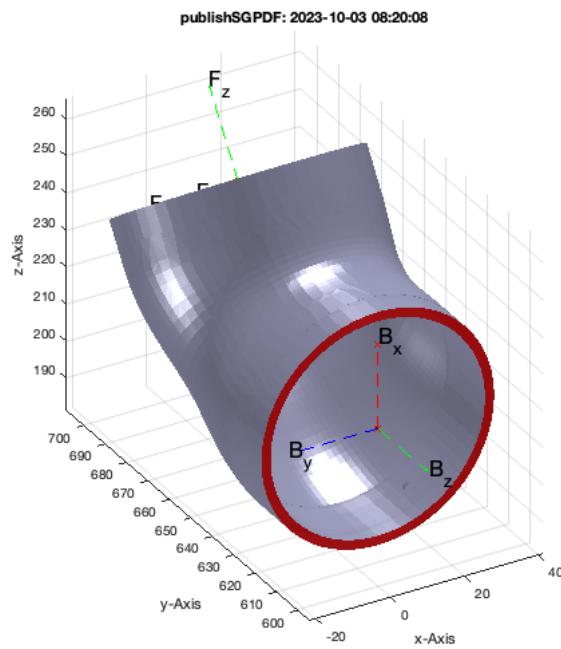
Plot the arm segment 3 of the Jaco robot

```
SGfigure; view(-30,30); SGplot(JC3);
```



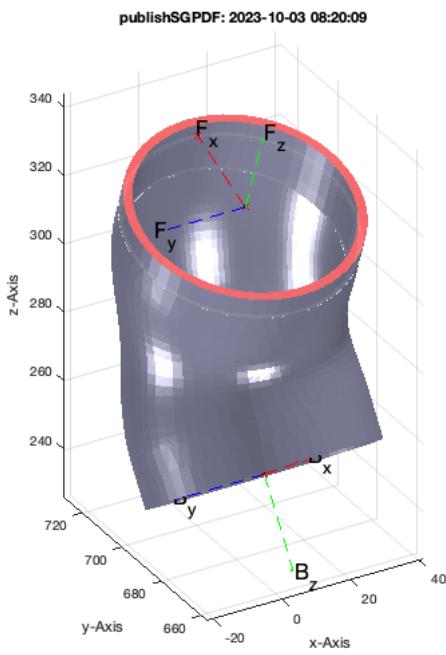
Plot the arm segment 4 of the Jaco robot

```
SGfigure; view(-30,30); SGplot(JC4);
```



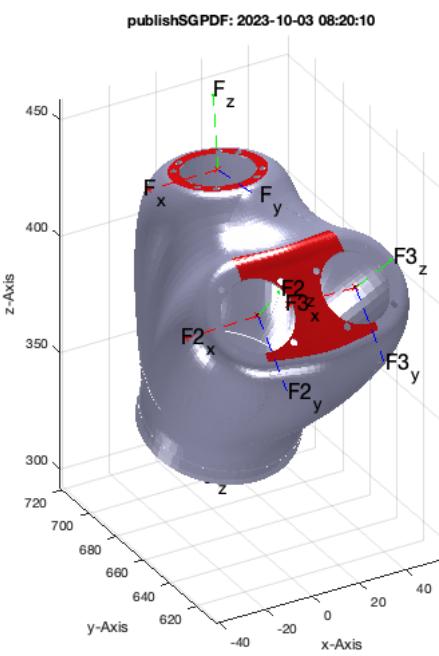
Plot the arm segment 5 of the Jaco robot

```
SGfigure; view(-30,30); SGplot(JC5);
```



Plot the arm segment 6/the hand of the Jaco robot

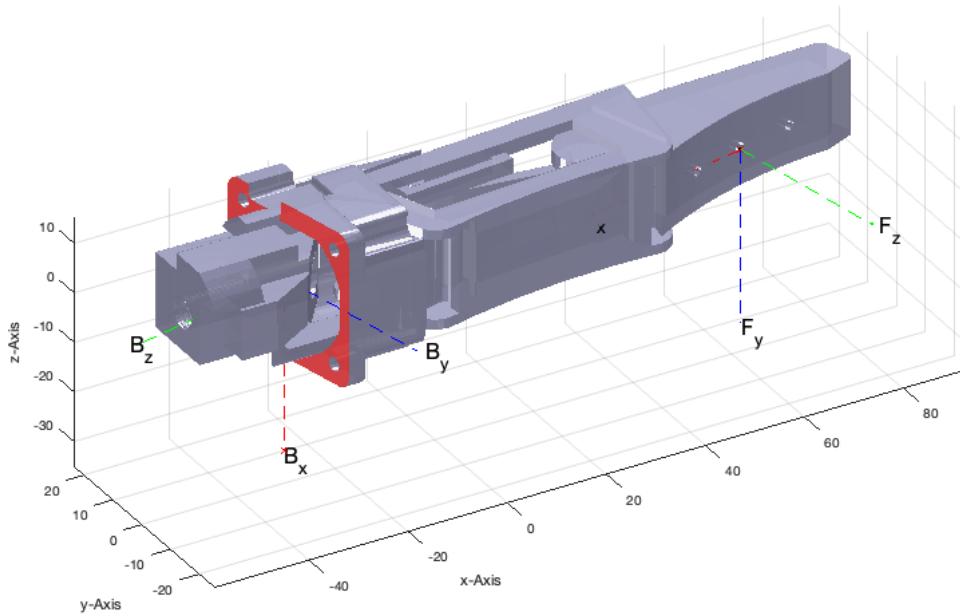
```
SGfigure; view(-30,30); SGTplot(JC61);
```



Plot one finger segment 3 of the Jaco robot's hand

```
SGfigure; view(-30,30); SGplot(JCF);
```

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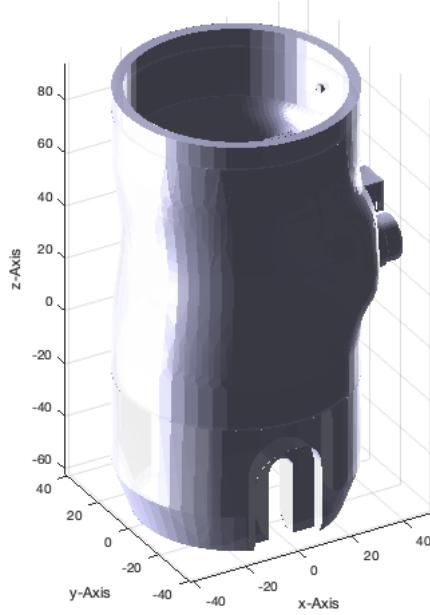
2. Attaching Frames to a Surface Model

To learn how to attach frames, we make a copy of only the surface of jaco's base.

```
clear SG;
SG.VL=JC0.VL; SG.FL=JC0.FL; SG.col='w'; SG.alpha=0.9;

SGfigure; view(-30,30); SGplot(SG);
```

publishSGPDF: 2023-10-03 08:20:13

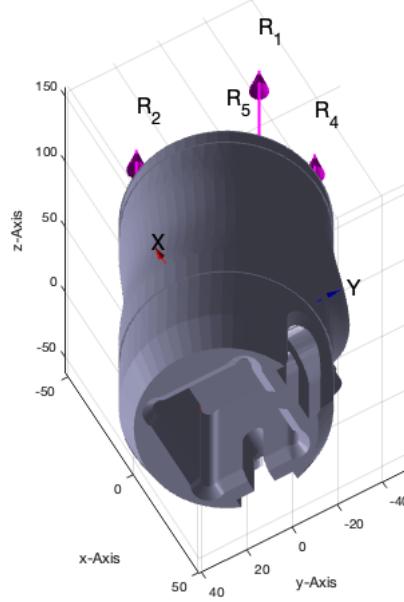


Now use SGtui to specify a planar or freeform surface by clicking on the surface. Turn the object before the click into the desired orientation Now try to create a base frame by clicking on the lower surface. If you touch a freeform surface it may take while until the surfaces are automatically selected

```
SGfigure; SG=SGTui(SG,'B'), view(-60,-60);
```

```
SG =
struct with fields:
    VL: [15230x3 double]
    FL: [30472x3 double]
    col: 'w'
    alpha: 0.9000
    Tname: {'B'}
    T: {[4x4 double]}
    TFiL: {[206x1 double]}}
    TFoL: {[[]]}
```

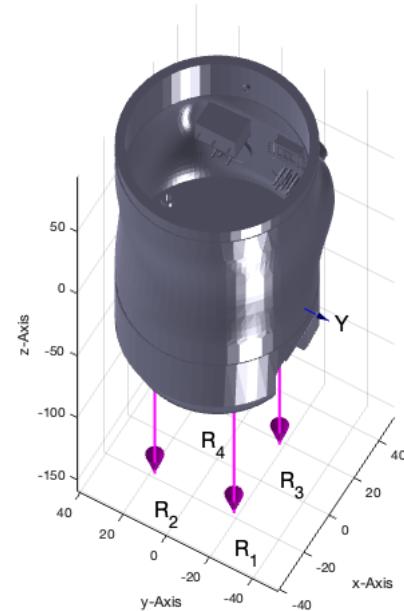
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```
SGfigure; SG=SGTui(SG,'F'), view(-60,+60);
```

```
SG =
struct with fields:
    VL: [15230x3 double]
    FL: [30472x3 double]
    col: 'w'
    alpha: 0.9000
    Tname: {'B' 'F'}
    T: {[4x4 double] [4x4 double]}
    TFiL: {[206x1 double] [86x1 double]}
    TFOl: {[[]]}
```

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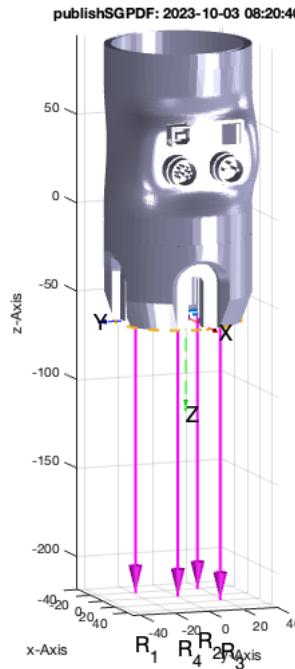


You may have noticed that not only a surface but also the center of circular contours were detected and those can also be used for selection

```
SGfigure; SG=SGTui(SG,'C'), view(70,+10);
```

```
SG =
struct with fields:

    VL: [15230x3 double]
    FL: [30472x3 double]
    col: 'w'
alpha: 0.9000
Tname: {'B' 'F' 'C'}
    T: {[4x4 double] [4x4 double] [4x4 double]}
    TFiL: {[206x1 double] [86x1 double] [108x1 double]}
    TFoL: {[[]]}
```

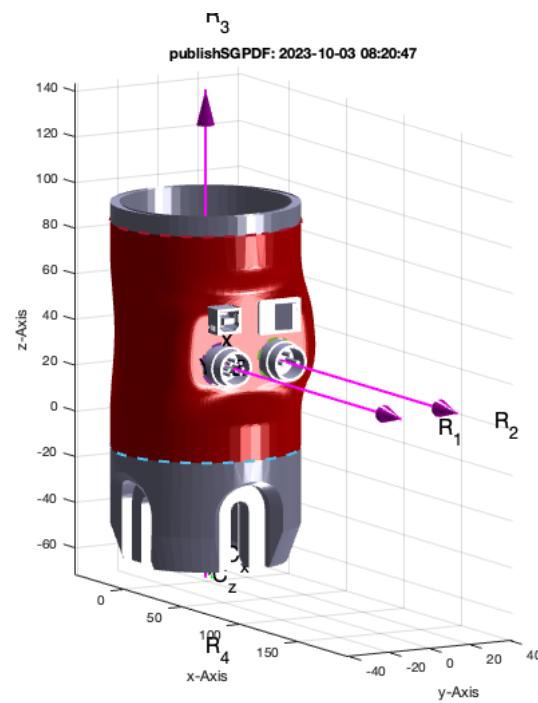


There is a slight difference between the center of the faces and the circle R1. By using 'R1' as parameter, the R1 coordinate system is used for the frame "C"

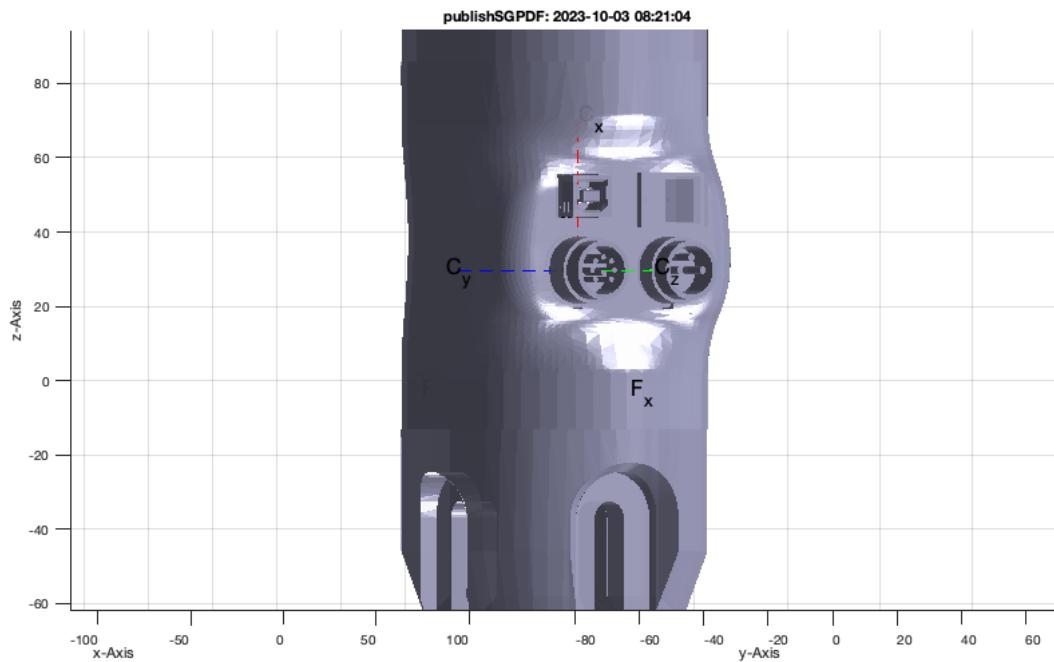
```
SGfigure; SG=SGTui(SG,'C','','R1'), view(60,+10);
```

```
SG =
struct with fields:

    VL: [15230x3 double]
    FL: [30472x3 double]
    col: 'w'
alpha: 0.9000
Tname: {'B' 'F' 'C'}
    T: {[4x4 double] [4x4 double] [4x4 double]}
    TFiL: {[206x1 double] [86x1 double] [6776x1 double]}
    TFoL: {[[]]}
```

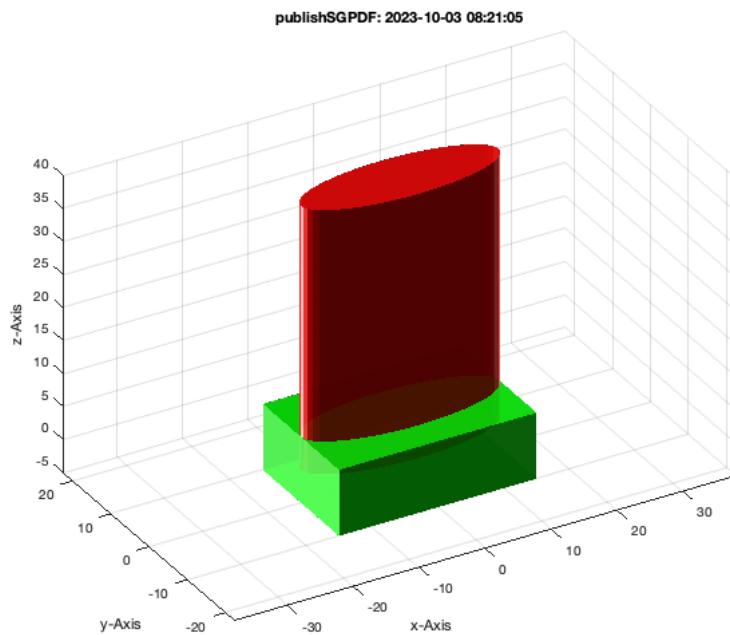


```
SGfigure; SGplot(SG,'c'); view(60,+0);
```



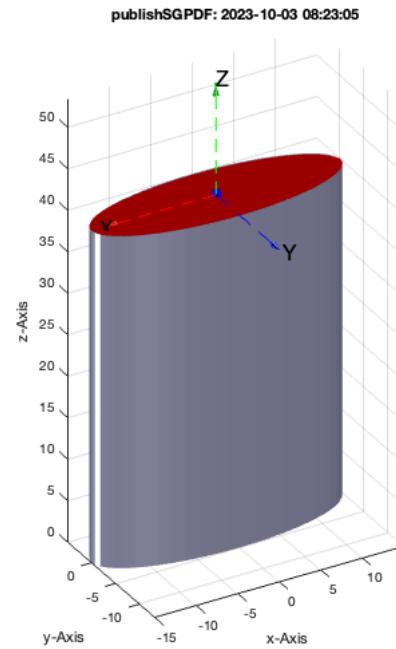
3. Spatial Arrangement of Solids relative to Frames

```
A=SGbox([30,20,10]); A.col='g'; A.alpha=0.9;
B=SGofCPLz(PLcircle(15,'r',5),40); B.col='r'; B.alpha=0.9;
SGfigure; SGplot({A,B}); view(-30,30);
```

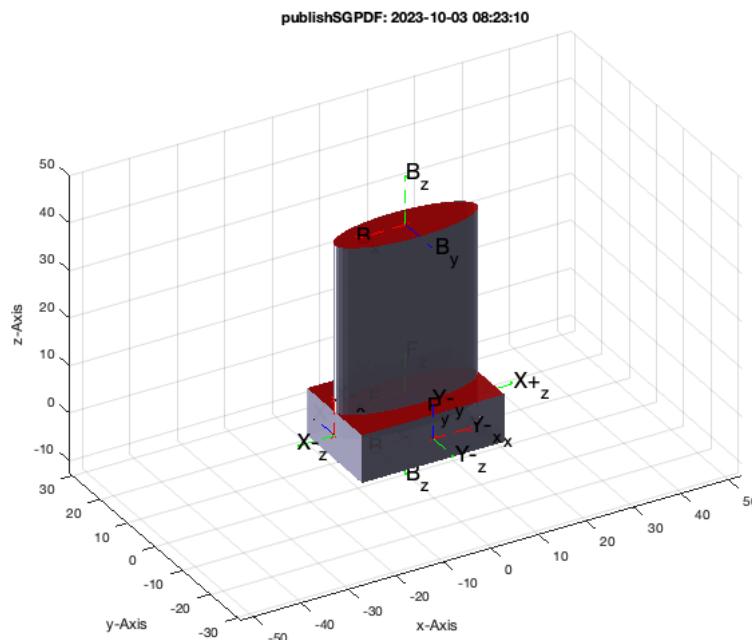


Now attach frame to both solids

```
A=SGTui(A,'F'); % Follower Frame  
B=SGTui(B,'B'); % Base Frame
```



```
SGfigure; SGTplot(A); SGTplot(B); view(-30,30);
```

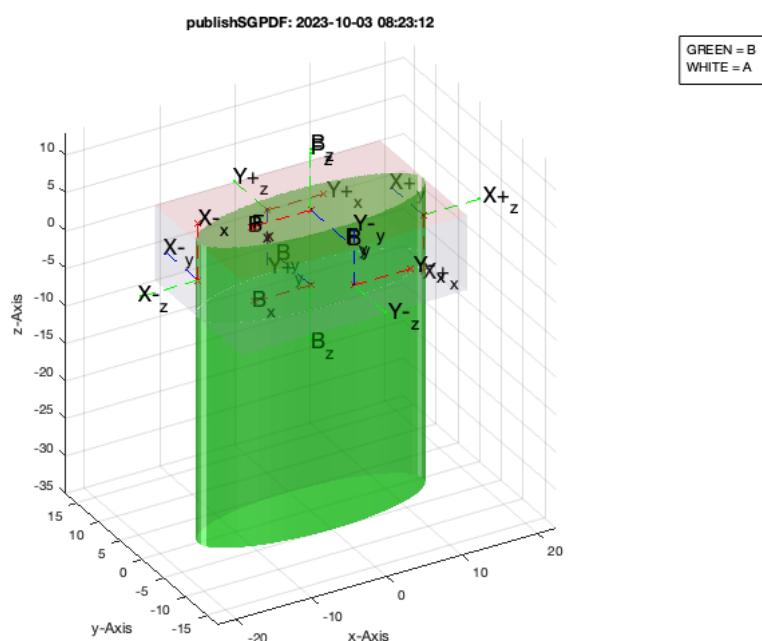


Now position solid B that its Frame 'B' matches with Frame 'F' of Solid A Afterwards, both Frames overlap completely.

```
SGtransrelSG(B,A,'matchT',{ 'B' , 'F' })
```

```
ans =
struct with fields:

    VL: [110x3 double]
    FL: [216x3 double]
    col: 'r'
    alpha: 0.9000
    Tname: {'B'}
    T: {[4x4 double]}
    TFiL: {[53x1 double]}
    TFoL: {[]}
```

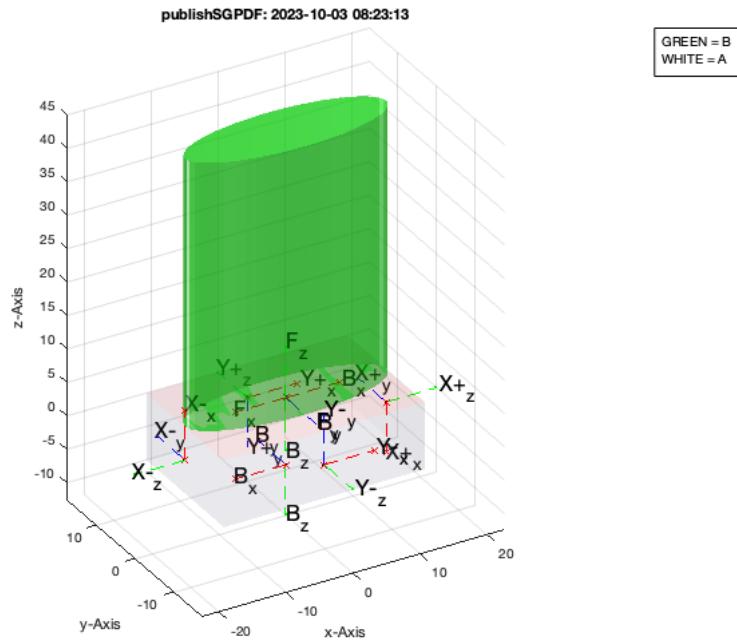


Now position solid B that its Frame 'B' aligns with Frame 'F' of Solid A Afterwards, both only axis Y overlap completely. Z and X have opposite orientations.

```
SGtransrelSG(B,A,'alignT',{'B','F'})
```

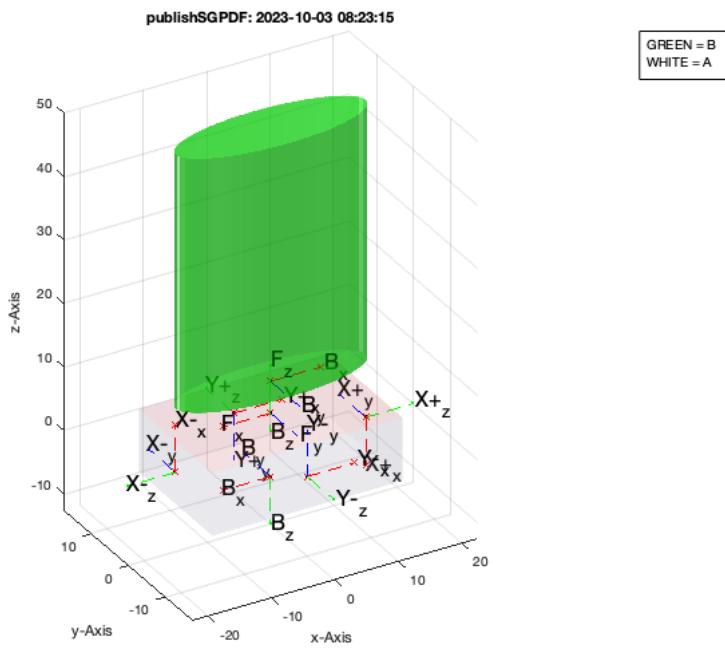
```
ans =
struct with fields:

    VL: [110x3 double]
    FL: [216x3 double]
    col: 'r'
    alpha: 0.9000
    Tname: {'B'}
    T: {[4x4 double]}
    TFiL: {[53x1 double]}
    TFoL: {[[]]}
```



Now position solid B that its Frame 'B' aligns with Frame 'F' of Solid A Afterwards, both only axis Y overlap completely. Z and X have opposite orientations. IN ADDITION create a distance of 5 mm

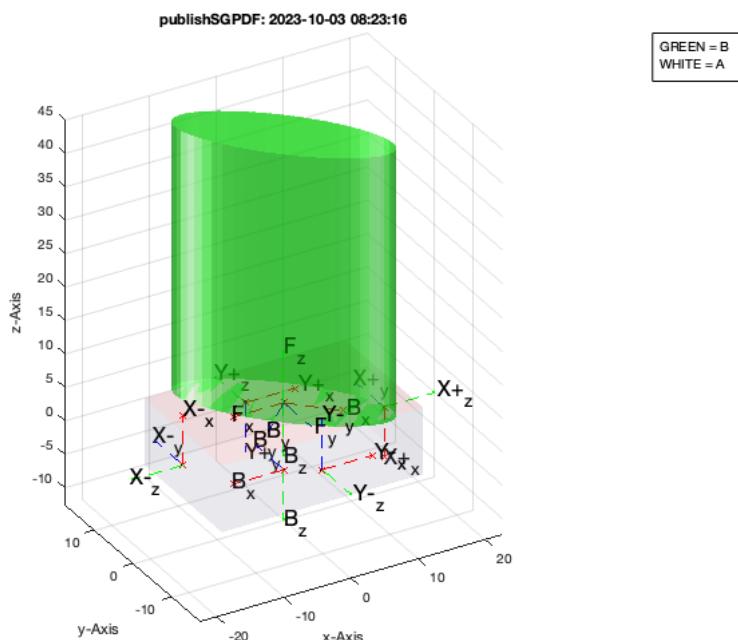
```
SGtransrelSG(B,A,'alignT',{'B','F',TofP([0 0 -5])});
```



Now position solid B that its Frame 'B' aligns with Frame 'F' of Solid A Afterwards, both only axis Y overlap completely. Z and X have opposite orientations. IN ADDITION TURN 45 degrees

```
SGtransrelSG(B,A,'alignT',{ 'B','F',TofR(rot(0,0,pi/4))})
```

```
ans =
struct with fields:
    VL: [110x3 double]
    FL: [216x3 double]
    col: 'r'
    alpha: 0.9000
    Tname: {'B'}
    T: {[4x4 double]}
    TFiL: {[53x1 double]}
    TFoL: {[]}
```



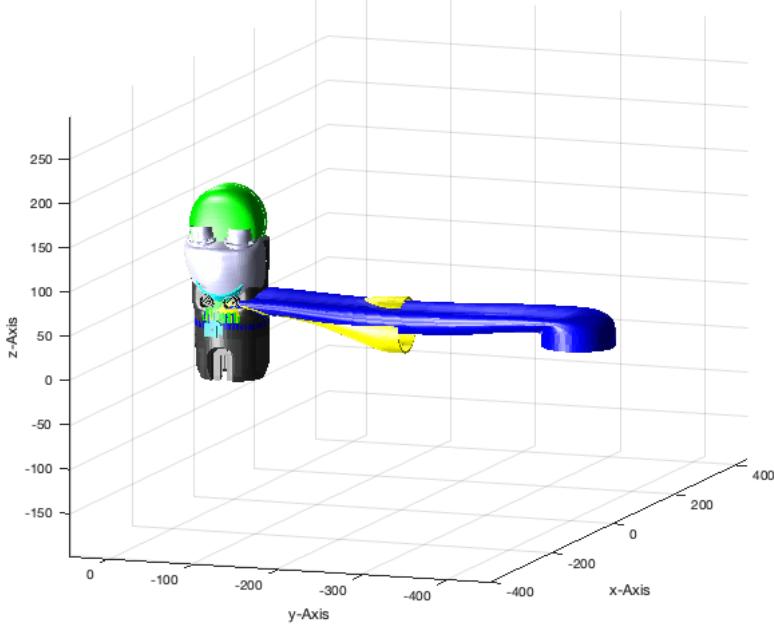
4. Simple Sequential Kinematic Chains

As soon as all solids have a base frame and a follower frame, it is possible to consider them als kinematic chain with some degrees of freedom between the frame. Such as rotation around the z-axis of the follower frame. The easiest case is to define a cell list of all involved solids. To explain this feature, the origins of all solids are changed to their base frames. This is done just to avoid misunderstandings.

```
JC0=SGTsetorigin(JC0,'B'); % change the origin of Solid to Frame 'B'
JC1=SGTsetorigin(JC1,'B'); % change the origin of Solid to Frame 'B'
JC2=SGTsetorigin(JC2,'B'); % change the origin of Solid to Frame 'B'
JC3=SGTsetorigin(JC3,'B'); % change the origin of Solid to Frame 'B'
JC4=SGTsetorigin(JC4,'B'); % change the origin of Solid to Frame 'B'
JC5=SGTsetorigin(JC5,'B'); % change the origin of Solid to Frame 'B'
JC6=SGTsetorigin(JC6,'B'); % change the origin of Solid to Frame 'B'
JACO={JC0,JC1,JC2,JC3,JC4,JC5,JC6,JCF};
SGfigure; SGplot(JACO); view(-70,10);
```

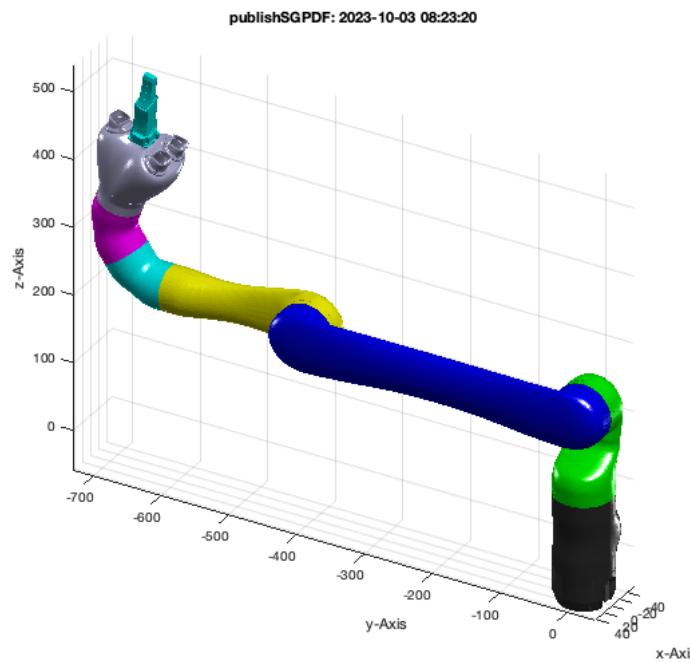
```
JACO =
1x8 cell array
Columns 1 through 4
{1x1 struct} {1x1 struct} {1x1 struct} {1x1 struct}
Columns 5 through 8
{1x1 struct} {1x1 struct} {1x1 struct}
```

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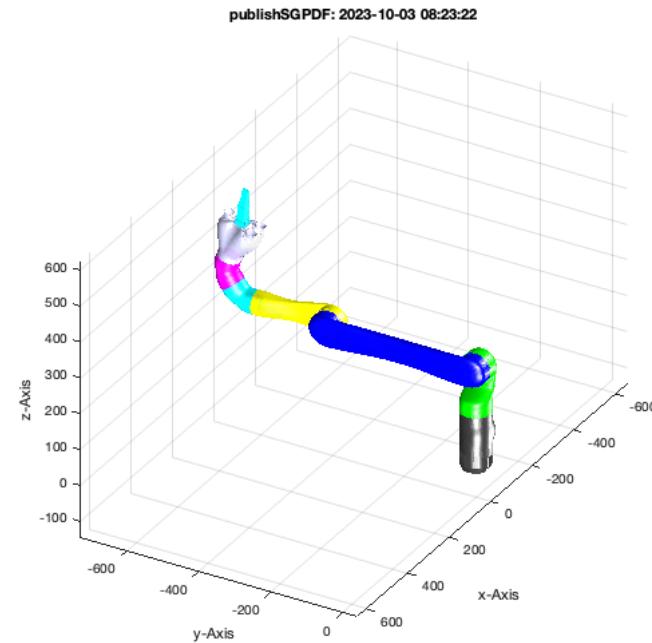
There is a function that aligns automatically base and follower frame AND modifies the vertex list for all of the solids but the first one.

```
SGfigure; SGTchain(JACO); view(120,30);
```



The function SGTchain changes the all vertex coordinates, therefor afterwards the parts seem to stay in space as the kinematic chain. In this example X is a pose of the robot if all frames are aligned. If X is plotted as a solid it looks like a robot in a specific pose.

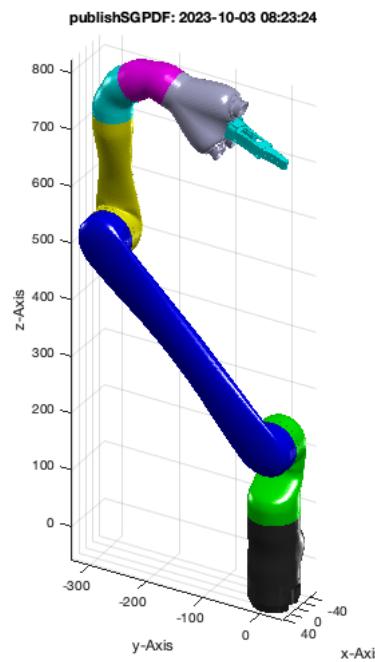
```
X=SGTchain(JACO);
SGfigure; SGplot(X); view(120,30);
```



SGTchain also allows to deliver additional rotatorial parameters. For each joint a rotating angle can be specified. Nevertheless, currently the first value is ignored, since there is no base frame. The nth rotation is relative to the base frame of the nth element.

```
SGTchain(JACO,[nan 0 +pi/4 -pi/4]); view(120,30);

% again, the output value is the same surface cell list but describing
% exactly this position.
```

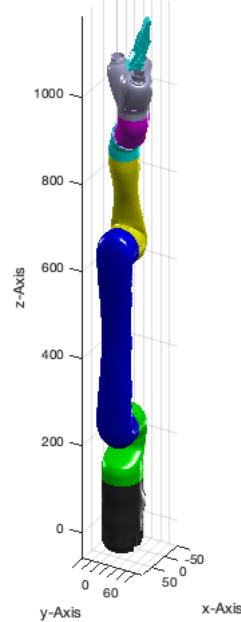


5. Calibration of a Sequential Kinematic Chain

Often it is not possible to specify the frames using SGtui exactly as the real motor configuration is. Therefor it is necessary to calibrate the zero position. In case try to bring the robot by a set of rotating angles into the desired zero position or use an additional angle vector as offset. As soon as the offset is known call SGtcalibchain using the offset values. For example

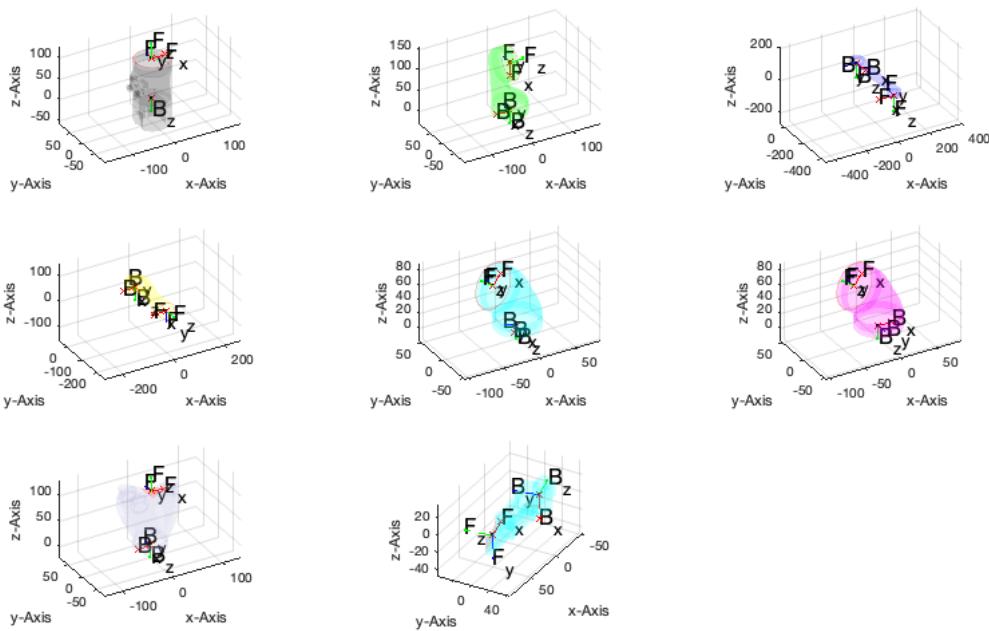
```
SGTchain(JACO,[nan 0 pi/2 0 pi/4 -pi 0]); view(120,30);
```

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now change all frames of the chain to create a new zero position. In this case ALL elements need a value. Even the finger element.

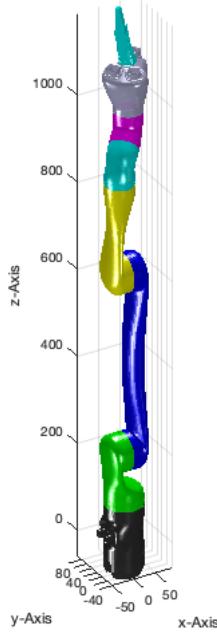
```
SGTcalibchain(JACO,[nan 0 pi/2 0 pi/4 -pi 0 0]);
JACO_cal=ans;
```



Now the robot has a new zero position The position shown here has nothing to do with the real zero position of KINOVA's JACO robot.

```
SGTchain(JACO_cal);
```

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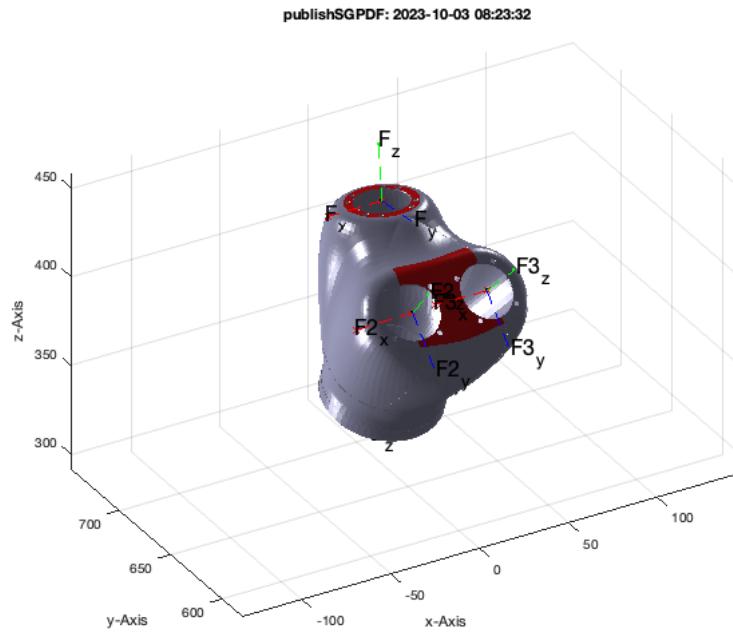
6. Creating Kinematic Trees

It is easy to see that the real JACO has three fingers and a simple chain is not enough. Therefor there is an additional format for SGTchain to explain the kinematic structure and the order of motors/angles. At first we need three follower frames. This is part of solid JC61. Beside "F" there is also "F1" and "F2"

```
SGfigure; SGPlot(JC61); view(-30,30)
JACO={JC0,JC1,JC2,JC3,JC4,JC5,JC61,JCF}
```

```
JACO =
1x8 cell array
Columns 1 through 4
{1x1 struct} {1x1 struct} {1x1 struct} {1x1 struct}
Columns 5 through 8
```

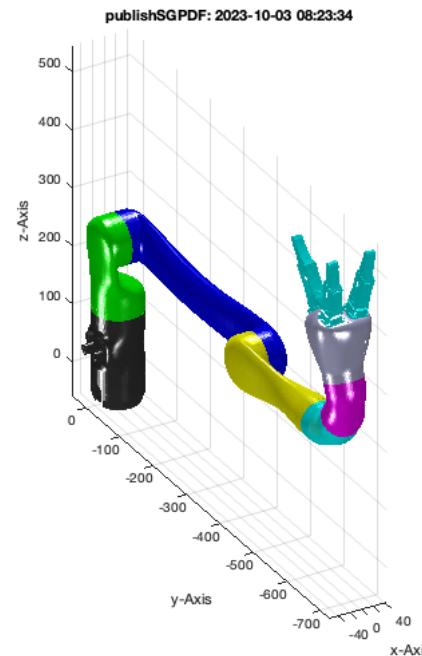
```
{1x1 struct} {1x1 struct} {1x1 struct} {1x1 struct}
```



Next is to specify two additional degrees of freedom between Part 7 and Frame "F2" and Part 8 Frame "B" and Part 7 and Frame "F3" and Part 8 Frame "B". Automatically, there are two additional rotations or motors introduced. In case of the real JACO robot, the joints 7, 8, 9 are not rotational but linear for the fingers.

```
SGTchain(JACO, '', 1:8,[7 'F2' 8 'B', 7 'F3' 8 'B'])
```

```
ans =
1x10 cell array
Columns 1 through 4
{1x1 struct} {1x1 struct} {1x1 struct} {1x1 struct}
Columns 5 through 8
{1x1 struct} {1x1 struct} {1x1 struct} {1x1 struct}
Columns 9 through 10
{1x1 struct} {1x1 struct}
```

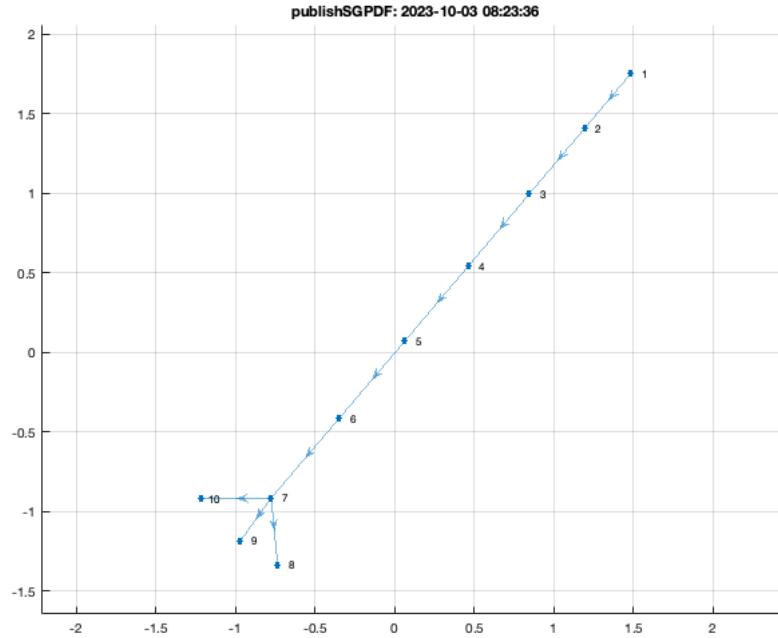


To understand better the kinematic chains, it is also possible to call a auxiliary function to create a kinematic chain table. This function returns the number/order of the DoF and which frames are

connected and which solid was used for the connection. In Future also the type of DoF will be added to this list

```
SGTframeChain(1:8,[7 'F2' 8 'B', 7 'F3' 8 'B'])
```

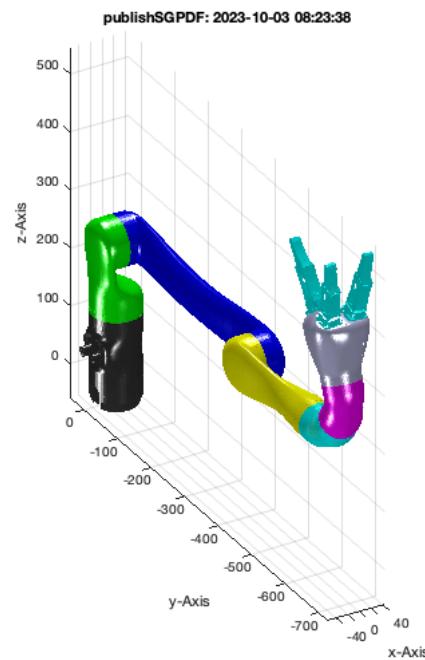
```
ans =
10×5 cell array
 {[ 1]} {'_'} {'B'} {[ 0]} {[ 1]}
 {[ 2]} {'F'} {'B'} {[ 1]} {[ 2]}
 {[ 3]} {'F'} {'B'} {[ 2]} {[ 3]}
 {[ 4]} {'F'} {'B'} {[ 3]} {[ 4]}
 {[ 5]} {'F'} {'B'} {[ 4]} {[ 5]}
 {[ 6]} {'F'} {'B'} {[ 5]} {[ 6]}
 {[ 7]} {'F'} {'B'} {[ 6]} {[ 7]}
 {[ 8]} {'F'} {'B'} {[ 7]} {[ 8]}
 {[ 9]} {'F2'} {'B'} {[ 7]} {[ 8]}
 {[10]} {'F3'} {'B'} {[ 7]} {[ 8]}
```



It is also possible to call SGT directly using this table:

```
FC=SGTframeChain(1:8,[7 'F2' 8 'B', 7 'F3' 8 'B'])
SGTchain(JACO,'',FC);
```

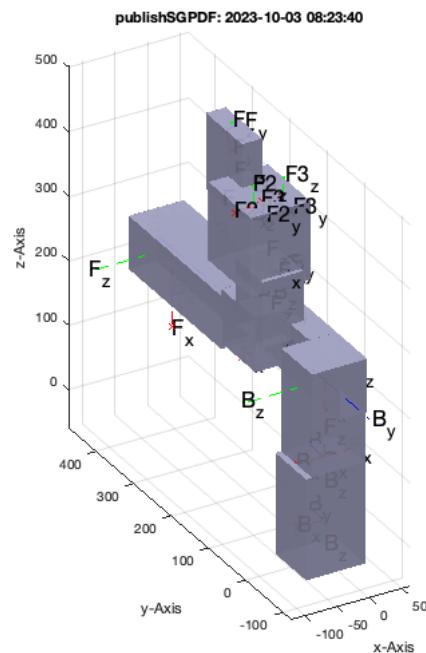
```
FC =
10×5 cell array
 {[ 1]} {'_'} {'B'} {[ 0]} {[ 1]}
 {[ 2]} {'F'} {'B'} {[ 1]} {[ 2]}
 {[ 3]} {'F'} {'B'} {[ 2]} {[ 3]}
 {[ 4]} {'F'} {'B'} {[ 3]} {[ 4]}
 {[ 5]} {'F'} {'B'} {[ 4]} {[ 5]}
 {[ 6]} {'F'} {'B'} {[ 5]} {[ 6]}
 {[ 7]} {'F'} {'B'} {[ 6]} {[ 7]}
 {[ 8]} {'F'} {'B'} {[ 7]} {[ 8]}
 {[ 9]} {'F2'} {'B'} {[ 7]} {[ 8]}
 {[10]} {'F3'} {'B'} {[ 7]} {[ 8]}
```



7. Calculating Boxes for Quick Collision Checks

The algorithms for collision check are very time consuming since there is a need for testing all triangles for collision/penetration. This makes sensor for boolean operations but is not suitable for fast collision checks during a movement of a kinematic chain. Therefor there is a wish to perform these steps with a simplified kinematic model, consisting of bounding boxes

```
J=SGTchain(JACO,[nan,0 pi pi]);
SGTBB(J); JB=ans; view(-30,30);
```



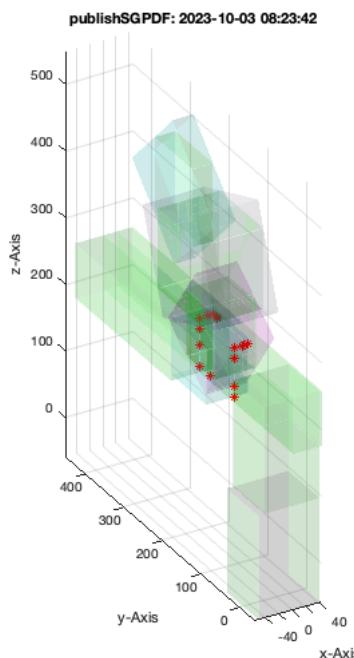
8. Collision Check

There are two functions:

- **iscollofVLBB** for testing of Vertices are inside of a bounding box
- **iscollofSG** for face testing of two solids or selftest of one solid Please read the documentation for both functions to see what is possible

```
% Self collision test in a safe configuration
iscollofSG(SGTchain(JB,[nan 0 pi pi]))
```

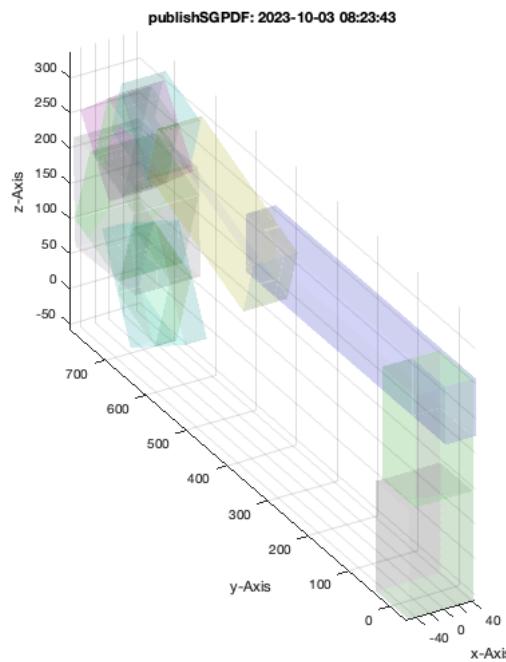
```
ans =
13.5351 111.7080 257.2501
13.5351 111.7080 257.2501
21.7502 111.7080 257.2501
21.7502 111.7080 257.2501
1.4999 111.7080 257.2501
1.4999 111.7080 257.2501
1.4999 111.7080 184.4999
1.4999 111.7080 241.2684
1.4999 111.7080 184.4999
1.4999 111.7080 241.2684
14.7772 111.7080 257.2501
1.4999 111.7080 200.3724
14.7772 111.7080 257.2501
1.4999 111.7080 257.2501
1.4999 111.7080 200.3724
1.4999 111.7080 257.2501
1.4999 111.7080 200.3724
1.4999 173.6560 184.4999
1.4999 173.6560 184.4999
21.7502 191.0959 257.2501
21.7502 191.0959 257.2501
21.7502 192.0389 257.2501
21.7502 192.0389 257.2501
1.4999 203.0001 241.2684
13.5351 203.0001 257.2501
1.4999 203.0001 241.2684
13.5351 203.0001 257.2501
21.7502 203.0001 257.2501
21.7502 203.0001 257.2501
1.4999 203.0001 215.6650
1.4999 203.0001 257.2501
1.4999 203.0001 184.4999
1.4999 203.0001 184.4999
1.4999 203.0001 215.6650
1.4999 203.0001 257.2501
```



Self collision test in a problematic configuration

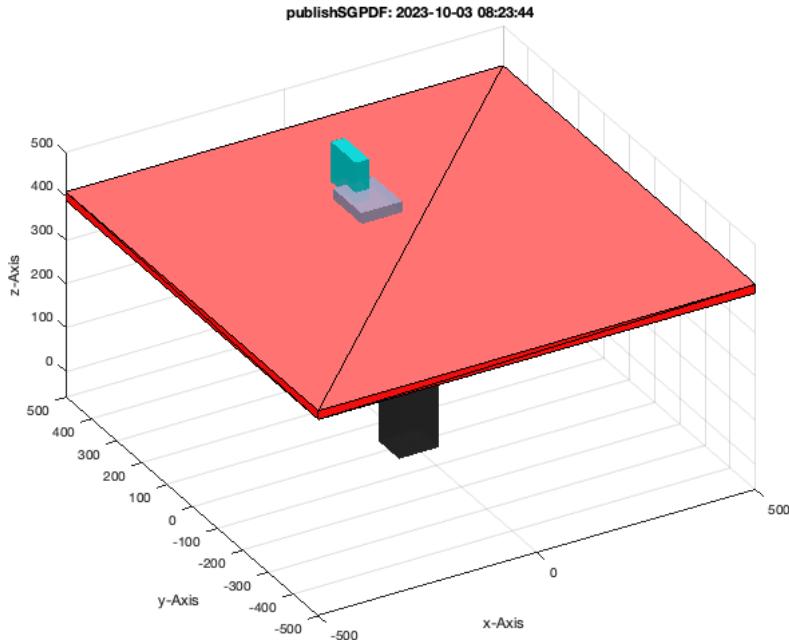
```
iscolloffSG(SGTchain(JB,[nan 0 pi pi/10]))
```

```
ans =
0×3 empty double matrix
```



Collision collision test in a problematic configuration

```
A=SGbox([1000,1000,20]); A=SGtransP(A,[0 0 400]);
SGTchain(JB,[nan 0 pi pi]); SGplot(A);
```



Now make a test for crossing robot and solid

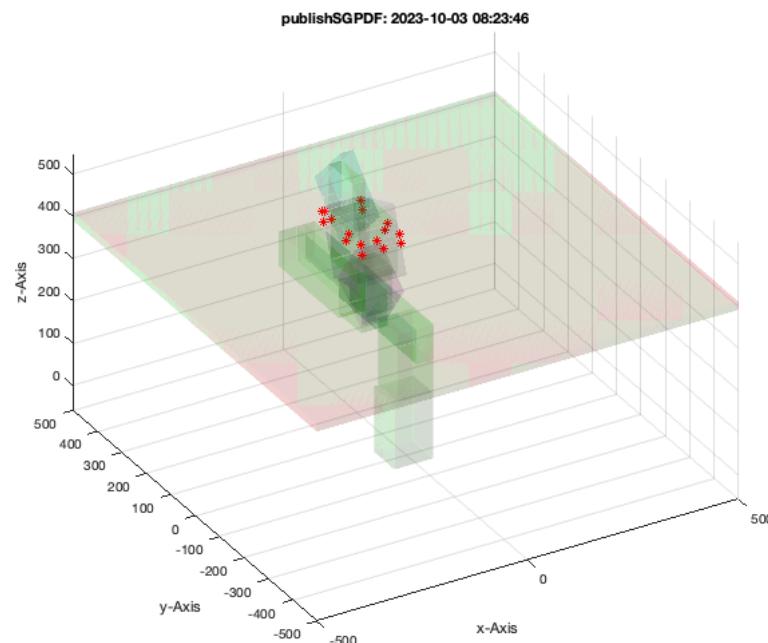
```
iscollofSG(SGTchain(JB,[nan 0 pi pi]),A)
```

```
ans =
 36.9130    82.2649   389.9999
 36.9130    82.2649   389.9999
 -3.9110    82.2649   389.9999
 -3.9110    82.2649   389.9999
 -55.9248   82.2650   389.9999
 -55.9248   82.2650   389.9999
 36.9130    89.5443   410.0001
```

```

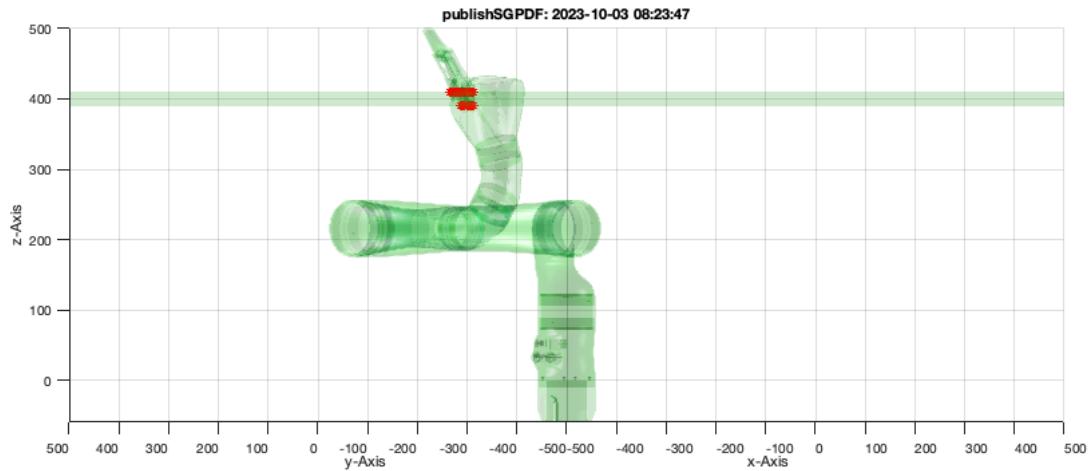
36.9130  89.5443  410.0001
-16.8148  89.5444  410.0001
-16.8148  89.5444  410.0001
-55.9248  89.5444  410.0001
-55.9248  89.5444  410.0001
36.9130  138.7881  410.0001
36.9130  138.7881  410.0001
-55.9248  138.7881  410.0001
-55.9248  138.7881  410.0001
36.9130  147.7560  389.9999
36.9130  147.7560  389.9999
-55.9248  147.7560  389.9999
-55.9248  147.7560  389.9999
36.9131  240.4606  389.9999
36.9131  240.4606  389.9999
-36.7140  240.4606  389.9999
-36.7140  240.4606  389.9999
-55.9247  240.4607  389.9999
-55.9247  240.4607  389.9999
36.9131  247.7400  410.0001
36.9131  247.7400  410.0001
-49.6179  247.7401  410.0001
-49.6179  247.7401  410.0001
-55.9247  247.7401  410.0001
-55.9247  247.7401  410.0001

```



*The full test with the original geometry is much slower if the collision objects have more facets than those 12 of the simple box!

```
iscolloffSG(SGTchain(JACO,[nan 0 pi pi]),A,true); view(-45,0)
```



Final Remarks

```
close all  
VLFLlicense
```

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